





LAUNDRY INSCAT MASTER CHECK LIST

(Latest Revision September 2005)

• Operating mechanism/controls

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BARBER FACILITIES

BARBER FACILITIES		
A portable barber cabinet, stool, and designated locker were not		
provided (ships with 100 accommodations or less). (03)		
An adequate storage facility was not provided for the barber cabinet		
and stool when not in use (ships with 100 accommodations or less).		
(03)		
Clips were not installed on a convenient bulkhead area for the support		
of the portable cabinet when in use. (03)		
A barbershop was not provided.		
(ships with 101 accommodations or more).		
separate officer and enlisted personnel barbershops were not provided		
(ships with 75 or more Officer accommodations). (03)		
Where two or more barber chairs were required for troops, a separate		
troop barbershop was not provided. (03)		
Barbershop did not have one barber chair for every 300		
accommodations or fraction thereof.		
Submarine tender did not have two additional chairs beyond that		
number required by ships company in order to provide barber service		
to tended submarines.		
The barber rubber pad was deteriorated or missing. (03)		
A clean, covered metal sanitary receptacle, with removable liner, was		
not provided for waste materials or used linen. (03)		
The barber chair was missing the pedestal base mounting nuts, studs,		
bolts or was "short studded". (03)		
The barber chair had a malfunctioning pump mechanism. (03)		
The barber chair would not lock; brake was ineffective and did not		
prevent rotation. (03)		
The mirror was not laminated. (03)		
Grooming standards were not posted. (03)		
One or more of the following barber shop furnishings were not		
provided: counter unit; barber chair (804-4661744); chair, type I, class		
1; coat and hat hooks; barber supply locker; cleaning gear locker;		
magazine rack; mirror (804-4623537);		
Hot and cold water faucets were not provided, or were inop.		
TOTALS:		

DOLLAR BILL CHANGER

The unit was inop. (.75)		
The dollar bill changer was not installed in a high traffic area. (03)		
The dollar bill changer was not installed in a well-illuminated area. (-		
.03)		
The dollar bill changer was not safeguarded with a wire mesh or		
lockable restraining bar across the coin box area that cannot be easily		
manipulated (hinge pin security) with a high security lock. (03)		
The dollar bill changer was easily removed from its mounting. (03)		
TOTALS:		

DRY CLEANING MACHINE (ships noted on front page)

(Ships noted on none page)	1		
The machine started or continued to operate when the loading door			
was opened (interlock failed) or the door could be opened while the			
machine was in operation (depending on manufacturer design). (.2)			
Control thermostats were missing or inop. (03)			
Gauges and thermometers were inop. (03)			
Gauges and thermometers were missing, not provided or not readily visible to the operator. (03)			
The dry cleaning unit anti-vibration switch switch malfunctioned (test			
with 1 pocket of the unit loaded with a soaked load of ½ of the rated			
unit capacity of dry laundry during the extract cycle). (.1)			
Rotating drum was not installed with the axis oriented fore-and-aft.			
(03)			
Adequate clearances for equipment maintenance were not provided.			
(03)			
An exposed gear, belt, rotating shaft was not fitted with adequately installed guards on equipment. (03)			
Control thermostats were missing or inop. (03)	+ +		
Unit was inoperative. (.75)	+ +		
Offic was inoperative. (.70)	+ +		
	+ +		
Exhaust System	+ +		
The integral exhaust blower failed to start (did not draw air into the	+ +		
machine automatically when the loading door was opened 1 inch or			
more). (.1)			
The dry cleaning machine was not interlocked with the exhaust			
ventilation system to preclude machine operation with the system			
secured. (.1)			
The dry cleaning unit deodorizing exhaust did not exhaust (min 400			
cfm) overboard through a suitable duct (<100 ft in length with two or			
less 90 degree bends). (.1)			
The dry cleaning unit deodorizing exhaust duct did not exhaust at			
2500 fpm or more (with booster fan as necessary) that would			
terminate at least 12 ft above any weather deck. (.1)			
Dry Cleaning Machine, Flexible Hoses.			
The dry cleaning plant was not fully connected to dry cleaning fluid,			
steam, air, and service systems with flexible piping connections. (.1)			
The dry cleaning flexible hose was not fitted with identification (date			
of manufacture) tags. (03)	+ +	_	
The dry cleaning flexible hose was not free of paint. (03)	+		
Dry cleaning hose was deteriorated in one or more of the following:			
leaking, hyper-extended, twisted, braid was chaffed or parted, bent			
radius/length ratio was incorrect. (03) Dry cleaning flexible hose was lagged except where required for	+ +		
personnel protection . (03)			
The dry cleaning flexible lines were not changed out as required or	+ +	-	
were corroded. (03)			
woro oonoded. (-100)	+ + +	+	
Dry Cleaning Machine, Labels/Placards:	+ +	+	
Warning label plates were not installed in conspicuous locations in	1 1		
the dry cleaning area (the inscription in red letters one inch high,			
shall be: Warning- Do not use flammable dry cleaning fluid in this			
space"), (03)			

A warning plate stating, "Caution- Defeat of exhaust system interlock with this plant can result in toxic gas being released to compartment"		
was not posted in the dry cleaning shop. (03)		
Operating Instructions and Safety Precautions Placard (655-2-9) was	 	
not posted.		
Systems containing hazardous fluids did not meet grade A shock		
requirements. (.1)		
The coaming area surrounding the dry cleaning machine contained		
a deck drain. (.1)		
	 	
The dry cleaning machine was not surrounded by a coaming, which		
was of sufficient size to hold a spill equal to the working capacity of		
the machine. (.1)		
The dry cleaning machine was not surrounded by a coaming, which		
was 3 inch high with a ½ in dia cres rod on the sides not bounded by		
a suitable bulkhead. (.1)		
The dry clean machine was located in the laundry. (.2)		
The deck in way of the dry cleaning machine was not reinforced as		
necessary to ensure that vibration during the extraction cycle would		
not exceed the maximum acceptable amplitude. (03)		
Equipment was not mounted to provide metal-to-metal contact		
between the base of the machine and the foundation. (03)		
, ,		
Dry Cleaning Machine, Support Equipment:		
A spill kit was not available for control of dry cleaning fluid spills.		
A sewing machine was not provided for ships having more than 800		
accommodations. (03)		
One chair (fed spec aa-c-275, type I, class I, style b) was not	 	
provided for each sewing machine. (03)		
A built-in locker for dry cleaning ready service stores was not		
provided on ships with over 300 accommodations. (03)		
A plumbed eyewash station was not provided in dry cleaning shop. (-		
.03)		
	 	
Isolation valve for the eyewash station was not locked open.		
B 01 1 H 11 T 1/B: 1		
Dry Cleaning Machine, Tank/Piping		
The dry cleaning shop did not have a gravity fed cres storage tank		
installed. (03)		
The dry cleaning storage tank did not have a direct-reading		
(protected sight) gauge, clean-out plate, capped nipple drain and a		
discharge line. (03)		
The dry cleaning storage tank did not have cutout valves located for		
easy access and the ability to monitor the unit liquid tank level while		
filling. (03)		
The dry cleaning storage tank did not have an air vent for the		
stowage tank terminating on the weather 12-ft above the deck. (03)		
The dry cleaning storage tank did not have a fixed fill-line with funnel		
mouth on the weather deck or hangar deck for gravity flow		
replenishment from 55 gallon drums in rack facilities for controlled		
discharge when filling. (03)		
Double valve protection was not provided on the dry cleaning fluid		
tank.(1)		
TOTALS:		
	1 1	1

DRY CLEANING PRESSES:

DRT CLEANING PRESSES.	1	
The safety control bar mechanism was loose, misaligned, or not		
modified (note: forenta brand-iaw navsses ltr 9655/032e/ser 591 which		
detailed modification of the kick off valve roller and associated cams		
(chamfer) and collars, set screw addition). (03)		
The dry cleaning press timing mechanism was inop. (03)		
The press head and buck heated unevenly or poorly . (03)		
Control thermostats were missing or inop. (03)		
Gauges and thermometers were missing or inop. (03)		
Standard placard was not installed: 655-2-10 Dry Clean Press. (03)		
Unit was inoperative. (.75)		
Dry Cleaning Press, Exhaust Hood:		
The press exhaust hood was not manufactured iaw applicable drawing. (03)		
The space between the press head and the exhaust hood had an accumulation of lint and dirt. (03)		
The press exhaust hood was not fitted with a 6-inch diameter flexible		
duct that was connected to the exhaust system. (03)		
The press hood exhaust hose was torn, damaged or otherwise		
deteriorated.		
Presses were not equipped with exhaust hoods. (03)		
The airflow through the hood was less than 500 cfm. (03)		
Press hoods did not have access plates installed for clean out and	1	
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maintenance. (03)		
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Dry Cleaning Press, Operating Controls:		
The dry cleaning press foot pedal operated vacuum system was inop.		
(03)		
The dry cleaning press foot pedal operated steam injection system		
was inop. (03)		
The dry cleaning press hand operated head steam injection system was inop. (03)		
The dry cleaning press buck screen pad covering was		
deteriorated/missing. (03)		
A dry cleaning press did not move to the open position in a timely		
manner after the operating air was secured. (03)		
A dry cleaning press did not return automatically and promptly to the		
full open position as soon as the close button was released (as it is		
closing).(.1)		
A dry cleaning press failed to open after pressure (locking) had been		
applied and operation of the "open" control was activated with the		
operating air secured after lockdown. (03)		
The dry clean press steam drains were clogged.		
The safety guard bar type (forenta) dry clean press, by design, allowed		
the press to lock onto an object simulating a human hand. (.2)		
The power operated press safety guard bar was misadjusted, missing, or boat allowing the press to close on the operator's hand. (2)		
or bent allowing the press to close on the operator's hand. (.2)	 	
The dry clean press allowed one-handed operations. (.2)		
TOTALO		
TOTALS:		

Dryer

Dryer			
Unit was inoperative. (.75)			
Steam pressure of approximately 100 pounds per square inch was not			
supplied to tumbler dryers for adequate operation (nstm 655). (03)			
Dryers were not installed with the axis oriented fore-and-aft. (03)			
Adequate clearance for equipment maintenance was not provided. (-			
.03)			
An exposed gear, belt, rotating shaft was not fitted with adequately			
installed guards. (03)			
Equipment was not mounted to provide metal-to-metal contact			
between the base of the machine and the foundation. (03)			
Operating Instructions and Safety Precautions Placard (655-2-6) was			
not posted.			
Dryer, Drum/Door:			
The drum alignment with door opening exceeded 1/8-inch variation on			
the laundry dryer. (03)			
Drum "run-out" was excessive on the laundry dryer as measured by			
pushing up on the rib inside of the drum nearest the door – drum			
should not "rock" more than 1/8 inch. (03)			
The drum basket was damaged. (03)			
Endplay in the dryer drum shaft was noticeable. (03)			
Dryer drum casing and filter plenums were inadequately cleaned.			
(03)	+		
When the front-loading door was opened the safety interlock switch			
failed to de-energize and stop the machine in a timely manner. (.1)	+		
The door threshold was worn through from drum rub or misalignment			
leaving open sharp edges to snag personnel or laundry. (.1) Suitable access plates (aux/ merican/huebsch) were not provided or	+		
were frozen/painted in place at the front and rear of the dryer (used for			
removing lint from between the dryer drum (cylinder) and the housing).			
(03)			
The drum was not provided with a reversing feature or the reversing	+ +		
feature did not function correctly.			
Dwell time between drum reversals exceeded 4 seconds.	+ +		
The load door latch was broken or inoperative.	+ +		
The load door gasket was torn or missing.	+ +		
The load door hinge was damaged or loose.	+ +		
The load door ninge was damaged or loose.	+ +		
	+ +		
	+ +		
	+ +	-	
Dryer, Flexible Piping/Hoses:	+ +		
Unit was not fitted completely with flexible piping connections for water	+ +		
or steam connections. (03)			
Flexible hose connections were not fitted with an identification (date of	+ +		
manufacture) tag. (03)			
Flexible hoses were not free of paint. (03)	+ +	- - 	
Flexible hoses were deteriorated with one or more of the following:	+ +		
leaking, hyper-extended, twisted, braid chafed or parted, bent			
radius/length ratio was incorrect. (03)			

Flexible hoses were not manufactured of authorized material. (03)			
There was no evidence that flexible lines were not over aged or			
changed out IAW NSTM 9480/NAVSEA 0910-lp-057-1900. (03)			
(····)			
Dryer, Gauges/Thermostats:			
The tumbler dryer was not provided with temperature limiting			
thermostats (200 degrees F plus or minus 15 deg F) (03)			
The dryer had temperature sensor bulbs that were displaced from their			
mounting points. (03)			
The dryer had sensor bulbs that were broken off or missing. (03)			
The tumbler-dryer could not effectively regulate temperature for drying			
in the low (155-165F) and high (175-185F) range (03)			
The dryer did not automatically shift to the cool down mode at the			
end of the drying cycle. (03)			
The Cissell cool down thermostat did not maintain blower operation			
until temperature lowered to 135F.			
Control thermostats were missing or inop. (03)			
The dryer exhaust thermometer showed no evidence of of having			
been checked for accuracy. (03)			
Gauges and thermometers were missing or inop. (03)			
Dryer, Heat Exchanger/Damper:			
Dryer heat exchanger was not adequately cleaned, maintained. (03)			
Dryer heat exchanger had reduced effectiveness due to proximity of			
ventilation duct or piping. (03)			
The dryer heat exchanger was blocked from cleaning by piping			
(Ajax/Huebsch/American-side service heat exchangers). (03)			
Dryer damper controls were difficult to operate due to piping			
interference (Ajax/Huebsch/American -side service heat exchangers).			
(03)			
The dryer had malfunctioning damper controls (levers strippedor			
missing, damper stuck, etc). (03)			
Dryer, Lint Filter/Screen:			
The primary lint screen was excessively fouled with lint. (03)			
The primary lint screen was missing, torn, of improper mesh size,			
had a bent frame or filter medium pulled away from its framework			
allowing unsafe operation of the dryer. (03)			
The secondary lint filter was missing, torn, or of improper mesh size			
allowing unsafe operation of the dryer. (03)			
The dryer was not fitted with both primary and secondary filters (40			
mesh nylon sleeve type). (03)	 	+	
The secondary lint filter was excessively fouled with lint. (03)	 	+ +	
The laundry dryer exhaust system and the secondary lint screen			
(nylon bag) were mounted in a vertical position causing lint to fall back			
into the dryer when the dryer was de-energized. (03) The ventilation system exhaust volume serving the dryers was less	+	+	
than 150 percent of dryer discharge capacity (a negative pressure			
must be-maintained in the laundry to prevent heat and lint from			
dissipating through the space and ship). (03)			
and space of the space and ship. (199)	 	+ +	

TOTALS:		
The tumber-dryer primary filter access door latch was inop.		
A screen or trap designed for lint collection was installed in the ship's exhaust system down stream of the secondary filter or in place of it. (03)		
The dryer exhaust did not vent through an air gap of at least 2 inches into a round bell mouth or square duct exhaust terminal mounted above head height (6'-5"). (03)		

Flat Iron

The flat work iron steam cylinder was not provided with approximately 100 pounds per square inch steam for proper operation (nstm 655). (03) The quality of work from the flat work iron was unsatisfactory due to poor adjustment/maintenance of pressure rolls, apron tension, apron guiding device, and of feed ribbon tension (nstm 655). (03) The flat iron was not fittled with an overhead exhaust hood of adequate capture area, exhaust flow to draw off heated air from the iron. (03) The flat iron safety guard fence did not stop the drive motor in a timely fashion when pushed in approximately 2 inches (prevents operator's hands from being caught in the rolls). (.1) The gap between the safety fence and the feed conveyor was greater than the thickness of a human hand. (.1) The fence safety guard could be lifted away from the feed conveyor without the drive motor stopping. (.1) The top and rear of the flat work iron was not fully enclosed with an expanded metal guard (firmly supported, readily removable for maintenance). (03) The flat work iron drive mechanism access door interlock switch malfunctioned. (.1) Operating Instructions and Safety Precautions Placard was not posted. (03) Unit was inoperative. (.75) Flat Iron, Flexible Piping/Hoses: Unit was not fitted completely with flexible piping connections for water or steam connections. (03) Flexible hoses were not free of paint. (03) Flexible hoses were deteriorated with one or more of the following: leaking, hyper-extended, twisted, braid chafed or parted, bent radius/length ratio was incorrect. (03) Flexible hoses were not manufactured of authorized material. (03) Flexible hoses were not manufactured of authorized material. (03) Flexible hoses were not manufactured of authorized material. (03) Flexible hoses were not manufactured of authorized material. (03) Flexible hoses were not manufactured of authorized material. (03) There was no evidence that flexible lines were not over aged or changed out IAW NSTM 9480/NAVSEA 0910-L	Fiat Holl	
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TOTALS:		
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Laundry Facility		
Surface ships with 100 and fewer accommodations did not have self-		
service laundry facilities to include at a minimum, one 16lb capacity		
washer, one 16lb capacity dryer, hand iron, and an ironing board. (-		
.03)		
Surface ships with more than 100 accommodations (crew plus troops)		
were not capable of providing at a minimum, within a 96 hour (laundry		
operation) week, using manned bulk laundries or combined manned		
bulk laundries and self service laundries: (03)		
1)one change of work clothing, underwear, socks, and one towel per		
day, per accommodation.		
2) one change of berth linen (per accommodation) and one change of		
officer and cpo dining facility linen, per week.		
3) finish press three work uniform shirts and trousers/utilities per officer/cpo/snco (>=e7) and all e-1 to e-6 marine detachment		
accommodations per week.		
Inish press one dress uniform shirt and trousers per crew (plus)		
troops) accommodations per week."		
(Note: wash capability must be 24lbs per person per 96 hour work		
week to support the above.) (03)		
Surface ship with 101-499 accommodations, did not have steam press		
capability sufficient to press one dress uniform per accommodation . (-		
.03)		
Surface ship with accommodations of 3000 or greater(excluding		
embarked troops), did not have dry cleaning equipment and press		
capability sufficient to clean and finish press one dress uniform per		
accommodation per month. (03)		
Tender/repair ship did not have a dry cleaning capability, in addition to		
that required for ship's company, to supplement facilities of tended		
ships. (03)		
Each category of laundry or dry cleaning equipment was not the		
product of a single manufacturer, for example presses constitute a		
category, washer-extractors of 35 lbs and over, another category. (-		
.03)		
Where the laundry hot water demand was too large to be		
accommodated by two heaters, a hot water holding tank was not		
added. (03)		
		+
The following laundry equipment once installed was missing/removed:		
(03		
The following dry cleaning equipment once installed was		
missing/removed: (03)		
TOTALS:		
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Laundry Space/Support Equipment

Laundry Space/Support Equipment		
The deck covering installed was not in accordance with the		
Table shown below for the space listed:		
SPACE: MATERIAL:		
Laundry w/in coaming mastic/terrazzo		
Laundry outside coaming deck tile		
Laundry (issue/receiving) deck tile		
Press shop deck tile		
Tailor/dry cleaning shop deck tile (03)		
, , , , , ,		
Decking was damaged/inadequate as follows: (03)		
Laundry Space/Support Equipment, Jackrod:		
Laundry jack rods were not provided. (03)		
The laundry did not have two-high jack rods for shirts and coats		
spaced at 42 inches and 82 inches above the finished deck. (03)		
Jack rods were not provided in the issuing area on the basis of 6		
inches of jack rod for each officer, cpo and snco accommodation. (-		
.03)		
Ships piping or a wiring run was used as a jack rod. (03)		
Laundry Space/Support Equipment, Scale/Baskets:		
The laundry scale was positioned such that its hook presented an eye		
gouge hazard. (03)		
No pad eye or appropriate permanent mounting system for the scale		
was provided. (03)		
A round, dial-indicating scale, 0-100 lb capacity, designed for		
overhead attachment from which laundry bags could be suspended		
and weighed was not provided (03)		
The current scale was inaccurate. (03)		
Laundry baskets were not provided. (03)		
Laundry baskets did not have removable liners.		
Laundry Space/Support Equipment, Service		
Sink/Water Cooler:		
Drinking water was not furnished in the laundry. (03)		
Emergency eyewash station was not provided.		
Dust covers were missing or ineffective on the emergency eyewash.		
Emergency eyewash isolation valve was not locked open.		
Emergency dyemach location variet has not located open.		
	 	
Water coolers did not supply chill potable water at 40-45 degrees f. (-		
.03)		
Water coolers had excessive or inadequate water pressure. (03)		
Two 1/2 inch faucets were not installed over each service sink (type i	İ	
class a - one for cold potable water and one for hot potable water). (-		
.03)		
In a laundry without a service sink, a cold-water faucet was not		
installed (3/4 inch, type i class c, installed nlt 24 inch above the deck		
gso 644). (03)		
	1	1

Laundry Space/Support Equipment, Spotting Board:		
Laundry Space/Support Equipment, Spotting Board.		
The steam spotting board was inop.		
The steam spotting board-swinging sleeve was difficult to move into		
the full or extended position. (03)		
The steam spotting board spotting gun sprayed water instead of wet		
dry steam. (03)		
The steam spotting board spotting gun system was inop. (03)		
The steam spotting board air/steam vacuum system was inop. (03)		
The steam spotting board vacuum suction was weak. (03)		
The steam spotting board leaked water onto the deck. (03)		
The steam spotting board was not equipped with a garment tray under		
the spotting board for supporting the garments processed consisting of		
a metal frame attached at one end of the stand and a durable fabric		
cover attached to the frame, sized not less than the spotting board		
size. (03)		
An exhaust terminal 4 inches from the outlet (air gapped) of the		
spotting board was not provided. (03)		
Laundry Space/Support Equipment, Stowage/Work Space		
A receiving counter approximately 24 inches wide and 36" high was		
not provided in way of the receiving window or door (length shall be		
sufficient for receiving, sorting and marking of incoming laundry and		
dry cleaning. Counters shall be provided with corrosion-resisting steel		
sorting bins over		
and under) (03)		
A issuing counter approx 24"w x 36" high was not provided in way of		
the issue window or adjoining the issue door (length shall be sufficient		
for issuing laundry and dry cleaning and maintaining records. Space		
under and above the counter shall be fitted with sorting bins). (.03)		
A stool, type v (NAVSHIPS 805-1627547), was not provided for each		
receiving counter, issuing counter or receiving and issuing counter.		
(03)		
Adequate areas were not provided for stowage of soiled and clean		
laundry bags. (soiled bag stowage shall be located in the receiving		
area. Clean bag stowage shall be located in the issuing area. Deck		
area for each stowage shall be equal in square feet to approximately 5		
percent of total accommodations up to 2,601 accommodations and		
4 percent of total accommodations from 2,602 to 6,200		
accommodations. Areas for soiled and clean laundry shall be fitted		
with deck and overhead gratings and circumscribed by telescoping		
battens). (03)		
A work table approx. 36" high was not provided at each press set		
where laundered trousers are pressed. (03)		
A table approx. 24" wide by 48" to 96" long (as space permits) was not		
provided adjoining the issue space (shall be suitable for assembling lot leads and for bagging hung garments). (-03)		
loads and for bagging hung garments). (03) Tops of worktables or counters and sorting bins were not corrosion-	-	
resisting steel. (03)		
Frames of work tables, assembly tables, and counters are not		
aluminum alloy (ASTM b209, alloy 5052). (03)		
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Laundry sorting bins were not a minimum 14 inches wide, 20 inches		
deep and 11 inches high with a one-inch high retaining lip on the		
bottom front of each bin (the number of bins shall be a minimum of 50		
percent of combined officer, cpo and snco accommodations and shall		
be 75 percent where space permits). (03)		
A built-in locker for ready service laundry stores was not provided.		
(ship's with over 300 total accommodations). (03)		
Lockers or shelves for ready service laundry stores were not provided.		
(ships with 300 or fewer accommodations). (03)		
There was more than a days use of spot removers in the laundry/dry		
cleaning shop. (03)		
Laundry Space/Support Equipment, Ventilation		
Unit was inoperative (.75)		
Laundry supply and exhaust fan motor controllers were not electrically		
interlocked through a single local master switch for emergency use		
(the controllers should also have protected independent switches so		
that the fan can be stopped while the other fan runs). (03)		
Air circulation in the space was inadequate where bracket fans would		
aid in circulation (in ventilated spaces one per 300 sq ft or any part		
thereof).		
(03)		
The mechanical exhaust of the space was not at least 115 percent of		
supply thus creating a slightly negative pressure in the laundry,		
preventing heat and lint from spreading. (03)		
The dry cleaning shop was subject to contamination by heavier than		
air vapors; it did not have adequate exhaust terminals installed 9		
inches above the deck, one inside coaming plus at least one over		
exhaust terminal.		
(03)		
The laundry/dry cleaning press operator workstation did not have a		
grill type diffusing supply terminal to discharge downward on the		
operator.		
(03)		
Where grill type diffusing terminals at press stations were used, an		
alternative means was not provided (blast terminals) in the supply duct		
upstream of the terminals to direct air supply onto the operator. (03)		
Dampers were not omitted in adjustable blast supply terminal ducting.		
(03)		
Terminal placement did not prevent short circuiting of air between		
supply and exhaust terminals. (03) Terminals were not placed to exhaust heated air from heat sources.(-		
.03)		
TOTAL:		
IVIAL.		
1		1

PRESS

PRESS	
Unit was inoperative (75)	
Air operated press was not supplied with 68-70 psi of air for press	
head movement.	
Steam at approximately 100 psi was not supplied to the press for heating.	
A steam or airline pipe was led across the deck causing a trip hazard	
at a press station	
Press heads and bucks were measurably rusted and corroded.	
Laundry press buck pads were deteriorated, incomplete, or missing (consisting of a heavy knitted cotton pad; double faced cotton flannel or table felt; a tailored cotton cover cloth complete with draw cord; and	
a spring pad). Press cleaning equipment and press wax was not provided for care of	
the presses.	
Press head and buck heated unevenly, poorly (normal: 300 - 330 f).	
Control thermostats were missing or inop.	
Gauges and thermometers were missing or inop.	
Operating Instructions and Safety Precautions Placard (655-2-7(was not posted.	
The press had an air leak in the pneumatic system. Head released after locking down with no operator action.	
Press, Exhaust Hood	
Unit was inoperative (.75)	
The press exhaust hood was not manufactured iaw applicable	
drawing.	
The space between the press head and the exhaust hood had an	
accumulation of lint and dirt.	
The press exhaust hood was not fitted with a 6-inch diameter flexible duct that was connected to the exhaust system.	
Presses were not equipped with exhaust hoods.	
The airflow through the hood was less than 500 CFM.	
Press hoods did not have access plates installed for clean out and	
maintenance.	
Broce Operating and Machaniam/Controls	
Press, Operating and Mechanism/Controls	
The air operated laundry press was not equipped with two closure-	
operating valves for safety of personnel.	
Laundry press control buttons required more than 1/4 to 1/2 inch of	
Laundry press control buttons required more than 1/4 to 1/2 inch of movement to actuate the press head.	
Laundry press control buttons required more than 1/4 to 1/2 inch of	
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The power operated press safety guard bar was misadjusted, missing,			
or bent allowing the press to close on the operator's hand. (.2)			
The laundry press allowed one handed operations. (.2)			
Laundry press bucks and heads did not automatically return to the full			
and open position when the power (air) was off.			
After pressure was applied (with press closed and LP air turned off),			
one or both controls or a separate manual control didn't return the			
head to the open position.			
The laundry press-operating button would not operate by pressing on			
the depressed area only (red/green rectangular-Ajax).			
Laundry Space/Support Equipment, Spray Gun (28)			
Unit was inoperative. (.75)			
A cold potable water connection was not provided to each group of			
presses. (03)			
A spray gun was not provided for each press set with 10 ft of hose			
providing a fine spray mist with a min 40-psi water pressure			
conforming to Mil-Spec MIL-I-19493b (ship). (03)			
The spray guns did not spray (clogged/inop). (03)			
TOTALS:			
	1		

RETAIL OUTLET

RETAIL OUTLET			
The ship did not have a ships store or other sales outlet. (03)			
For surface ships with fewer than 300 accommodations, an over-the-			
counter ships store operation was not provided. (03)			
On large ships, an appropriate mix of over-the-counter and walk-in			
facilities was not provided, in order to control individual space size for			
security reasons, and to provide crew variety. (03)			
The ship store area was not at least equal to the number of			
accommodations multiplied 0.60, the upper 1,100 square feet			
maximum. (03)			
The store was missing or provision is inadequate for one or more of			
the following: display shelving, gondolas, feature ends, showcase,			
cash and wrap counter, 2 compartment cash register, 2 high clothing			
store jack rod, shopping baskets and stowage stands (5 baskets for up			
to 800 accommodations and 1 per 500 thereafter), metal peg board			
and hooks.			
(03)			
A metal flip-top waste receptacle was not provided in the store for			
store operator and patron use in full view of the operator (nsn 7240-			
00-634-0133 white can, hard plastic dump liner for can-nsn 7240-00-			
056-1534). (03)			
The ships store fixtures were not installed in accordance with			
manufacturer's installation instructions.			
Retail Outlet, Security/Access			
A keyless combination padlock (nsn 5340-00-285-6523) was not used			
to secure group iii spaces. (03)			
(Group 3) in addition to combination padlocks, a tubular deadbolt lock			
was not installed on primary accesses, door, and service windows			
when not otherwise secured by some other tamper proof means			
leading to group 3 retail and bulk storeroom spaces. (03)			
Inadequate relay lanterns were provided for walk-in store security to			
prevent pilferage during service lighting interruption. (03)			
The door to the ship's store was not a lock-type, Joiner door. (03)	1 1		
The ship store or snack bar pass-thru window fasteners were not			
tamper proof. (03)			
Hinge pins on group three spaces were not locked inside the space or			
otherwise protected from manipulation (tack welded when so			
authorized/fixed pin). (03)			
The "kick-out" panel of group 3 space (storeroom, store, snack bar)			
joiner door was readily susceptible to surreptitious entry. (03)			
Outside display and doors of the ship store and snack bar were not		1	
protected against break-in by security grills or alarm systems			
connected to a central area manned 24 hours a day. (03)			
The frame of the cash register was not securely mounted to a	+ +		
reinforced stand, cabinet or countertop, using 3/8" minimum mounting			
bolts. (03)			
Shelves, feature ends and so forth were not arranged for effective	+-+		-
surveillance by the store operator. (03)			
The store was missing or provision is inadequate for convex			
surveillance mirror. (03)			
Surveillance minur. (us)			

TOTALS:		

STOREROOM, RETAIL OPERATIONS:

STOREROOM, RETAIL OF ERATIONS.			
A vented dry cleaning storeroom for fluid storage or other dry cleaning			
supplies was not provided or was inadequate (100% type 's' bins). (-			
.03)	.		
A laundry cost of ops storeroom was not provided or was inadequate			
(20% type 'b' bins and 80% bulk stowage). (03)	 		
A ship store storeroom was not provided or was inadequate (20% type bbbs/50% type kracks/30% bulk stowage). (03)			
Stowage of ship's service sales items were exposed to extremes of			
temperature, humidity, or lack of air circulation (over 70 f, under 32 f,			
over 60% humidity under 40% humidity, stowed in "void" or stowed in			
solid pack"). (03)			
A group III locker or separate walk-in cage was not provided in a			
flammable liquids storeroom or other protected space. (03)			
A NAVSEA approved flammable locker was not provided for			
flammables stowed in the S-3 bulk storeroom. (03)			
Condition			
Light guards were missing or dangling. (03)			
Light bulbs were missing/blown in storeroom. (03)			
Installed lighting was inadequate. (03)			
Storerooms were not free of personal gear (unless specifically			
authorized in writing by the commanding officer). (03)			
Storerooms were ill preserved (decks, bulkheads overheads). (03)			
The space, void, or bilge under the deck floor plates was fouled with			
water, oil and trash. (03)			
The cross flooding ducts contained trash and debris. (03)			
Expanded metal bulkheads were not installed around hatchways,			
ladders, or passages, which provide access to other storerooms or			
cargo spaces. (03)	 		
Stowage spaces were secured in such a manner that in an emergency			
access to dc fittings equipment was impeded. (03)	 		
In unventilated compartments that were subject to excessive humidity, self-contained mechanical dehumidifiers were not supplied for use			
(one desiccant container shall be supplied for each 150 cubic feet of			
gross space where static dehumidification is required, plus 10 per cent			
additional to provide for reactivation).			
Vermiculite paint or anti-sweat coating was not used to prevent cold			
surface (non-piping) sweating. (03)			
Deck Grate/Stowage Aids			
Deck grating exhibited one or more of the following: warped with			
edges sticking up, poorly fitted or loose, not positioned with cleats or			
coaming, positioned with gaps between sections which presented a			
personnel trip hazard. (03)			
Not all the deck floor plates were easily removed and replaced for			
routine inspection and cleaning (screw stripped or missing, painted in			
place). (03)			
Where the slope or surface of compartment was not suitable for		T	
walking or did not permit the proper base for stable storage of bulk			
stores, stiffened portable plates are not fitted to form flats. (03)	\vdash		
Storeroom grating sections were not arranged for convenient removal.			
(03)			

Storeroom grating sections were not marked for location and easy identification. (03)		
No grating map/diagram was provided. (03)		
Bulk refrigerated stowage did not have deck grating/overhead grating.		
(03)		
Designated bulk stowage was not fitted with telescopic tube battens		
(NAVSHIP 805-1749068), fixed battens(NAVSHIP 804-4563103), and		
overhead (mil-m-17194) and deck grating		
(MIL-G-18014/18015) storage system. (03)		
Stowage aids were not installed in athwart ship rows so that stowage		
will be least affected by the roll of the ship. (03)		
Stowage aids are not installed to use the available space to the best		
advantage. (03)		
Where bins, racks and shelving extend to over 7 ft above the deck,		
step brackets or sliding ladders were not provided. (03)		
Where stowage aids were located in way of manholes, the lower tiers		
of stowage were not portable or omitted to permit ready access to the		
manhole. (03)		
Where shelving, bins or bookcase were located over a counter,		
minimum clearance is not at least 18 inches above the counter. (03)		
Front flange of lower shelves of bins, racks, drawer shelf units, and		
shelving were not stiffened, as necessary, to prevent damage from		
men climbing to upper bins or shelves. (03)		
Stiffened perforated sheet metal was not used where necessary to		
provide air circulation or reduce weight. (03)		
Expanded metal was used for shelving. (03)		
Bins, racks, and drawer shelf units were not secured to the deck and		
overhead. (03)		
Gas cylinder collars, retaining nuts and vertical shock retainers were		
missing. (03)		
Drawers were stuck, bent, missing, and had latches and handles		
missing. (03)		
Material Stowage		
Material was stowed on stringers, on top of bins, on angle irons, on		
deck in bilges or voids or not otherwise stowed properly with storage		
aids. (03)		
Excessive use of white line to secure material was evident. (03)		
When a number of boxes of the same dimension were stowed every		
effort was not made to arrange the tiers as "bricks", that is, each box		
shall rest on two boxes. (03)		
Pallets were stacked without an intervening layer of dunnage. (03)		
Dunnage was not used as necessary to spread the weight of the items		
stowed. (03)		
Spaces left vacant between boxes were not filled in or bridged over		
with dunnage. (03)		
Material was stowed close to or stowed so that it might shift close to a		
light guard. (03)		
Material was stowed on deck. (03)		
Storerooms (above bilge level) were piled, cluttered, or poorly stowed,		
such as material stowed on top of bins. (03)		
End use material was stored in the same storeroom as accountable		
material.		

STOREROOM, RETAIL OPERATIONS (cont'd)

STOREROOM, RETAIL OPERATIONS (cont d)		
Security/Access		
Hinge pins on group three spaces were not locked inside the space or		
otherwise protected from manipulation (tack welded when so		
authorized/fixed pin). (03)		
The "kick-out" panel of Group 3 space (storeroom, store, snack bar)		
joiner door was readily susceptible to surreptitious entry. (03)		
The expanded metal enclosure for bulk storage of retail and cost of		
ops items had inadequate security in that the expanded metal was not		
adequately reinforced or the lock was attached to the expanded metal.		
(03)		
A keyless combination padlock (NSN 5340-00-285-6523) was not		
used to secure Group III spaces. (03)		
(Group 3) in addition to combination padlocks, a tubular deadbolt lock		
was not installed on primary accesses, door, and service windows		
when not otherwise secured by some other tamper proof means		
loading to group 2 retail and bulk store room spaces (02)		
leading to group 3 retail and bulk store room spaces. (03)		
	1	1
0: 0:		
Stowage Battens		
Fixed battens were not fitted on portions of shell plating framing or		
structural bulkheads. (03)		
Bulk storage telescopic tube battens and deck grating was not		
anchored to prevent shifting of stores. (03)		
Fixed battens were not installed horizontally along vertical framing or		
vertically along horizontal framing. (03)		
Fixed battens were not always welded to each frame or stiffener		
space. (03)		
Fixed battens were not always welded to each frame or stiffener		
space. (03)		
Bulk stowage's with metal joiner bulkheads did not have fixed or		
portable, angle or channel battens installed to protect them. (03)		
Fixed or portable battens were not installed as necessary to provide		
access to manholes or operating gear in the bulk stowage area. (03)		
Bulk stowage areas which had parts of their boundaries undefined by		
bulkheads are not set off by fixed or portable angle or channel battens		
similar to NAVSHIPS 804-4563103 in stalled on 12 in centers. (03)		
The ends of battens were not closed. (03)	1	1 1
Bulk refrigerated stowage did not have zinc coated steel or aluminum		
fixed battens/telescopic fixed tube battens (fixed battens shall be		
provided only along bulkhead areas not covered by cooling coils). (-		
.03)		
	+ +	+ + -
	1	+ + -
TOTALS:	 	+
TOTALS.		

VENDING MACHINES:

ofunits were inoperative		
The ship did not have vending machines on the basis of one soft drink		
and one candy or cigarette vending machine per 800		
accommodations. (03)		
The vending machine area was not centrally located other than on		
mess decks, not in a space easily maintained in a clean condition,		
situated so that insect and vermin harborage was created, not in a well		
lighted or ventilated space protected from overhead leakage or		
condensation of any kind. The deck under vending a machine was not		
stiffened to provide rigid support. (03) The deck under vending machines was not reasonably smooth, of		
cleanable construction, capable of repeated washing and scrubbing. (-		
.03)		
The vending machine area was inadequately ventilated to		
accommodate the heat emitted by the refrigerated vending machines		
causing an unnecessary load on their compressors. (03)		
A self-closing, leak proof, cleanable metal insect and rodent proof		
waste receptacle with secure stowage was not provided in the vicinity		
of each vending machine (a minimum of one for every four vending		
machines or fraction thereof, NSN 7240-00-634-0133 white can/hard		
plastic dump liner for can-NSN 7240-00-056-1534). (03)		
The yearding machine deer and managery was not protected by a built		
The vending machine door and moneybox was not protected by a built in lock or padlock (money box-key or keyless padlock/outside door-		
built in lock or keyless padlock). (03)		
Not all electrically operated vending machines were permanently		
mounted and permanently connected to the ships wiring system. (03)		
Inadequate vending machine spare coin changers were on hand to		
provide for deployment requirements. (03)		
The vending machine "sold out" indicators were inop. (03)		
The deck mounted vending machine was not on legs at least six		
inches high with the machine at least four inches from the bulkhead or		
on sealed foundations similar to food service equipment requirements of GSO 651.		
(03)		
The vending machines did not have a permanent latchback device		
installed to hold the door open. (03)		
The vending machines were not secured in place at the top to the		
overhead and at the bottom to the deck. (03)		
The canned soda vending machine compressor and condenser coil		
fins were bent. (03)		
Loose soda cans were stowed next to soda vending machine coils		
endangering the compressor and condenser coils during ship		
movement. (03)		
	- 	
The soda vending machine had dirty condenser coils. (03)		

WASHER, 20LB:

Unit was inoperative (.75) The front loading washer cylinder did not reverse rotation a minimum of 3 times per minute during the washing cycle.		
The front loading washer program control did not provide at least one wash, 3 rinses, two intermediate and one final extract operation.		
Two water level settings were not provided on the front loading washer.		
The door could be opened when the front loading washer was operating.		
No means was provided to readily stop the washer in an emergency.		
The load/unload door leaked.		
TOTALS:		

WASHER/EXTRACTOR

WASHER/EXTRACTOR			
Unit was inoperative (.75)			
The washer-extractor was not fitted with or had an obscured			
identification plate. (03)			
The washer-extractor did not have a readily visible information plate			
stating: "load procedure - 60 lb machine, an equal amount of dry			
laundry shall be placed in each pocket not to exceed 20 lbs in each			
pocket".(03)			
The washer-extractors were not surrounded by a watertight 3 in high			
cres coaming, finished with a 1/2 in dia. Cres rod (on sides not			
bounded by a suitable bulkhead) with integral deck drains. (03)			
The deck was not reinforced as necessary to ensure that vibration			
during the extraction cycle would not exceed the maximum acceptable			
amplitude. (03)			
Washer were not installed with the axis oriented fore-and-aft. (03)			
Adequate clearances for equipment maintenance were not provided. (-			
.03)			
An exposed gear, belt, rotating shaft was not fitted with adequately			
installed guards. (03)			
Equipment was not mounted to provide metal-to-metal contact			
between the base of the machine and the foundation. (03)			
The motor belt guard was loose or missing.			
The main drive belt guard was loose or missing.			
Operating Instructions and Safety Precautions Placard (655-2-4) was			
not posted.			
The pooled.	1		
Cycle/Feed Control			
Washer-extractors of 35 to 200-pound capacity were not fully provided			
with the following features or were not fully programmed for use of:			
a. Temperature control by thermostat			
b. Internal booster heating			
D. Internal pooler reading			
c. Two final extraction speed options.			
d. Reversing wash drum.			
(03)			
The washer-extractor program controls were inop or malfunctioned.			
(non PLC)/(03)			
The washer-extractor was missing field change alteration.			
The washer-extractor program control window was torn, obscured,	1		
cracked or missing. (03)			
The washer-extractor program control indicator light was inop. (03)	1		
The washer-extractor did not shift to extract while the drum was			
rotating clockwise. (03)			
The washer-extractor extract, high speed extract, wash cycle was			
inop. (03)			
The washer-extractor driving arrangement did not permit changing			
from washing to extracting cycle and vice versa whereby interlocking			
features ensure smooth transfer. (03)			
The washer-extractor cylinder did not reverse rotation a minimum of 3			
times per 95 seconds during the wash cycle. (03)			
The washer-extractor was not programmed for full automatic mode			
using Navy wash formula I, II, or III. (03)			
The washer-extractor automatic chemical feed system was inop,	 		
malfunctioned or not programmed. (03)			
mananononou or not programmou. (00)	<u> </u>	ı	

Γ -	T T		
The end cycle buzzer or bell was not audible. (03)			
Door/Drum/Brake			
The "dynawash" load/unload door hand wheel was difficult to turn (not			
lubricated or shaft bent). (03)			
The S4B Dynawash load/unload door electric door release failed.			
The washer-extractor door safety switch failed and allowed the washer			
to start, or to continue to operate with the door open. (.2)			
to start, or to continue to operate with the door open. (.2)			
The washer-extractor door interlock malfunctioned allowing the door to			
be opened during extract (Dynawash, 16lb Wascomat). (.2)			
Two hands were not required to operate the controls to jog the drum	+ +	 	
when the door was opened (all dyna wash/135 Milnor). (.1)			
The load door gasket leaked.			
The washer-extractor (35 lb and larger) load/unload doors were not			
fitted with permanent latchback devices to prevent the door from			
closing on the operator due to motion of the. (03)			
The brake was ineffective as noted during jogging.			
The dynawash washer-extractor brake was not supplied with 20 – 40			
psi of air pressure. (03)			
The washer-extractor made an unsual screeching sound when			
stopping (brake/clutch). (03)			
The power-operated brake failed to stop the rotation of the loaded			
cylinder (drum) during high speed extract within 45-60 seconds (the			
machine shall not extract when the brake interlock is applied). (03)			
The power-operated brake failed to prevent the cylinder from turning			
with the extract motor energized. (03)			
The washer-extractor had a malfunctioning emergency stop switch			
(button) or was not equipped with an accessible emergency stop			
switch (button). (.1)			
The washer-extractor reset button was ineffective (03)			
The washer-extractor low air pressure switch failed to prevent			
operation of the machine or failed to actuate an audible or visual			
signal when the air supply pressure was less than 50psi. (03)			
The multi-pocket wash-extractor inching (jogging) feature was inop. (-	+ +		
.03)			
The latch pins or latches on the washer-extractor baskets were	+ +		
ineffective or missing.(.1)			
The washer-extractor (Dyna-wash 60/100lb or Milnor 135/200lb) had a		-	
malfunctioning vibration control switch, which did not automatically			
shut off the motor power supply when vibration is excessive. (.1)			
shut on the motor power supply when vibration is excessive. (.1)		1	

WASHER/EXTRACTOR (cont'd)

WASHER/EXTRACTOR (CONT. 0)	1		
Drain/Vent Valve/Plumbing:			
The washer-extractor overflow connection was not capped or plumbed			
iaw manufacturers installation instructions. (03)			
When both laundry washer-extractors were drained at the same time,			
the deck drain outside the wet deck coaming overflowed, flooding the			
deck and bilge creating a personnel slip hazard, creating an electrical			
shock hazard and deteriorating deck tile and preservation			
requirements. (.1)			
The washer-extractor automatic drain valve was inop or leaked by its			
seat. (03)			
The washer-extractor hot potable water inlet valve was inop or leaked			
by its seat. (03)			
The washer-extractor cold potable water inlet valve was inop or			
leaked by its seat. (03)			
The washer-extractor steam inlet valve was inop or leaked. (03)			_
The (dynawash) washer-extractor valve oiler was out of adjustment or			_
inop. (03)			
The valve oiler was out of or low on oil.			_
The air inlet filter was missing or needed replacement.			_
			_
			_
Flexible Piping/Hoses			_
			_
Unit was not fitted completely with flexible piping connections for water			_
or steam connections. (03)			
Flexible hose connections were not fitted with an identification (date of			_
manufacture) tag. (03)			
Flexible hoses were not free of paint. (03)			_
Flexible hoses were deteriorated with one or more of the following:			_
leaking, hyper-extended, twisted, braid chafed or parted, bent,			
radius/length ratio was incorrect. (03)			
Flexible hoses were not manufactured of authorized material. (03)			
There was no evidence that flexible lines were not over aged or			_
_			
changed out IAW NSTM 505/NAVSEA 0910-lp-057-1900. (03)			_
Flexible hoses were lagged (except where required for personnel			
protection.) (03)	+		_
Heater/Temps	+		_
Heater/Temps			_
Internal booster heater was inoperative			
Temperature Controller was inop.			
Water at a minimum 120F was not supplied to the washer (required			
by navmed p-5010). (03)			
The washer-extractor wash temperature could not be successfully			
manipulated to maintain selected wash temperature for selected			
fabrics/conditions of soiling from 90F to 160F. (03)			
The washer-extractor indirect steam booster heater failed to increase			
water temperature by 15f per minute with an 8-inch fill in the wash			
cycle thru a range from 100f to (03)			
		·	

e electric booster heater failed to increase bath water temperature	
10F per minute.	
e washer-extractor booster heater was not fitted with a solenoid	
ntrol valve, steam strainer or steam trap. (03)	
e washer-extractor indirect (closed loop type) heating booster	
ating function was inop or did not activate when the temperature	
opped 5f below set point. (03)	
asher-extractor (Milnor) relief valve was not fitted with a pull-chain	
d finger ring. (03)	
asher-extractor (Milnor) relief valve did not discharge through a tail	
pe to the deck. (03)	
ontrol were missing or inop. (03)	
ogrammable Logic Controller (PLC)	
nit was inoperative (75)	
asher PLC controller indicating lights were inop. (03)	
asher PLC temperature indicator was inop. (03)	
asher PLC wash mode switches were inop. (03)	
asher PLC temperature probe was inop. (03)	
asher PLC temperature controller/thermostat was not set to wash	
mperatures IAW the current Navy wash formula. (03)	
asher PLC step/counter lens was missing/broken. (03)	
e salt-water fill cap was not in place. (03)	
e washer-extractor was permanently connected to a salt water	
pply. (03)	
e Time-While-Heating switch was inop.	
DTAL:	

*SELF SERVICE LAUNDRY

Unit was inoperative			
(75)			
* Unauthorized self service laundry units were installed. (20)			
Installed in unauthorized spaces. (i.e. sanitary space)	(20)		
Required electrical, plumbing, and ventilation connections wer	e not		
installed as required.			
Unit not attached to foundation or otherwise restrained from sh	nock and		
ship's motion.	(25)		
Lint filters or traps were not installed.			
Provisions not made for the secondary lint filter to be discharg	ed to the		
atmosphere above the main deck.	(25)		
Secondary lint filter duct routed to compartment exhaust duct.			
Secondary lint filter duct exhausted to compartment.	(10)		
Dryer electrical ground was disconnected.	(10)		
Unit was not hardwired.			
Hardwired equipment was not permanently mounted	(25)		
Scores:			

Inspector Notes: